

GENUINE GRACO PARTS AND ACCESSORIES

Glutton Pump Repair Kits



For Series 400, 1200, and 2500 pumps

406817A



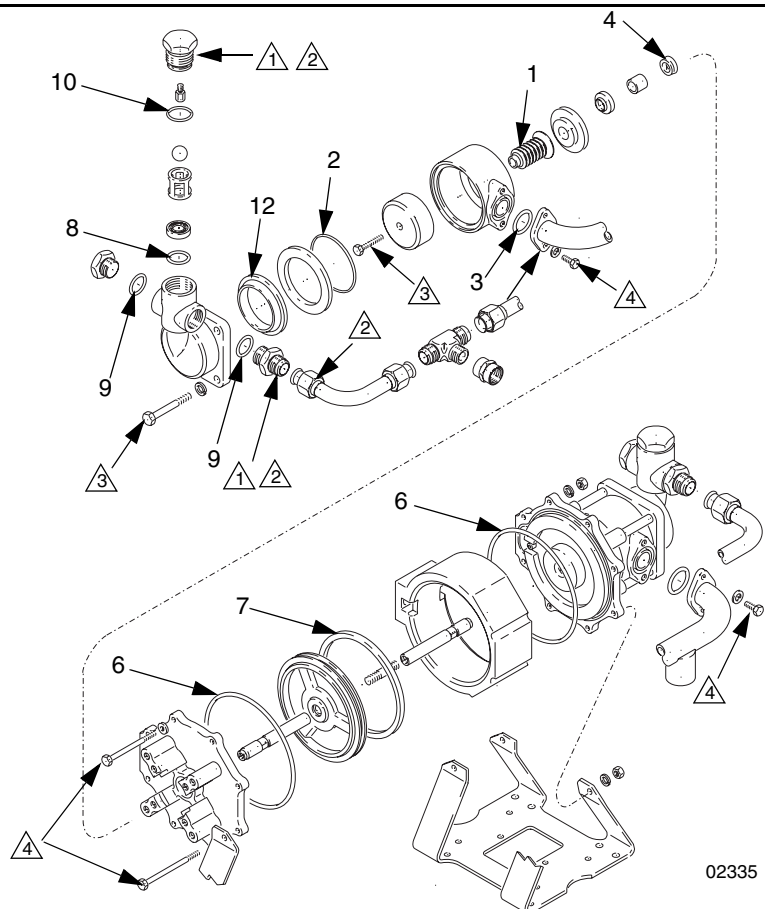
Important Safety Instructions

Read all warnings and instructions in your pump manual. Save those instructions.

Kits 24C134 and 24C135 for 400 Series
 Kits 24C130 and 24C131 for 1200 Series
 Kits 24C132 and 24C133 for 2500 Series

Ref.	Description	Qty.
1	BELLOWS, Glutton	2
2	PACKING, o-ring	2
3	PACKING, o-ring	4
	PACKING, o-ring (quantity 2 for 24C132 and 24C133 only)	2
4	PACKING, u-cup	2
6	PACKING, o-ring2	2
7	SEAL, quad	1
8	PACKING, o-ring	2
9	PACKING, o-ring	4
10	PACKING, o-ring	2
12	SEAL, piston	2

- Lubricate threads
- Torque to 55-85 ft-lb (75-115 N•m)
- Torque to 35-40 ft-lb (47-54 N•m)
- Torque to 7.4-12.5 ft-lb (10-17 N•m)



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