Instructions-Parts List

E-Flo® DC 4-Ball Pumps,

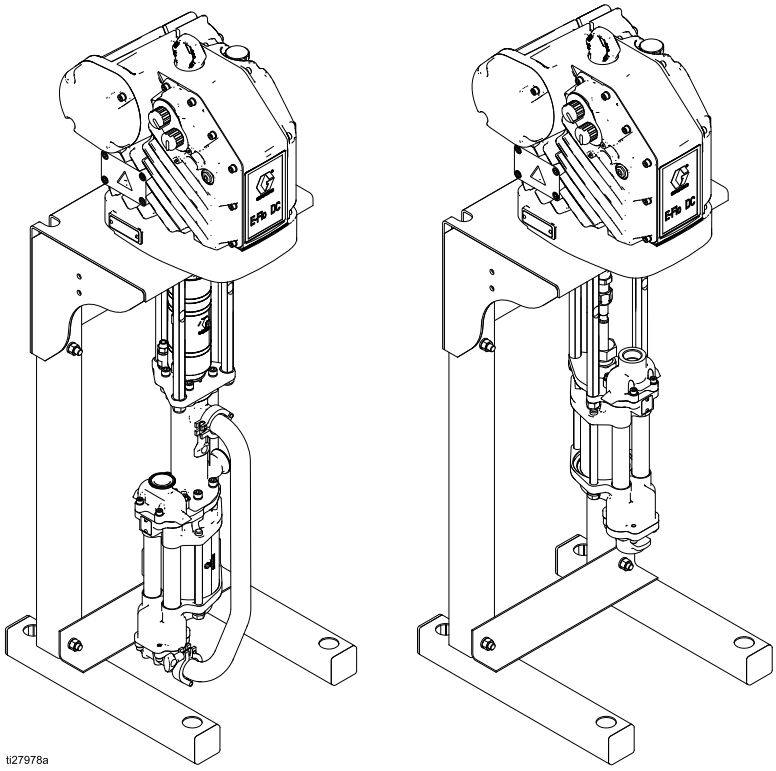
Sealed or with Open Wet Cup

3A3384A
EN

Electric drive piston pumps for low- to medium-volume paint circulation applications.
For professional use only.

Important Safety Instructions
Read all warnings and instructions in this manual. **Save these instructions.**

See Technical Data, page 31, for Maximum Working Pressures.
See page 3 for model part numbers and approvals information.



PROVEN QUALITY. LEADING TECHNOLOGY.

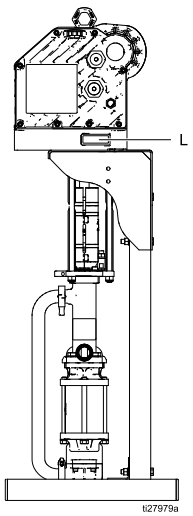
Contents

Related Manuals

Manual No.	Description
3A2526	Instructions-Parts Manual, E-Flo DC Motor
3A2527	Instructions-Parts Manual, E-Flo DC Control Module Kit
332013	Instructions-Parts Manual, Advanced Display Control Module (ADCM)
333022	Repair /Parts Manual, Sealed 4–Ball Lowers
3A3452	Repair/Parts Manual, 4–Ball Lowers with Open Wet Cup

Models

The part number for your equipment is printed on the equipment identification label (L). The part number includes digits from each of the following categories, depending on the configuration of your equipment. See Pump Matrix, page 20, for a complete list of pump part numbers.

E-Flo DC Pump (EC)	Lower Pump Size (1, 2, 3, or 4)	Motor, Controls, Approvals (1–8)	Pump Type and Fittings (4, 5, or 6)	Mounting Type (0, 1, or 2)	
EC	1: 750 cc	1: 1 hp, Basic† ATEX • FM • IECEx	4: Sealed, tri-clamp	0: None	
	2: 1000 cc	2: 1 hp, Advanced‡ ATEX • FM • IECEx	5: Open Wet Cup, npt	1: Stand	
	3: 1500 cc	3: 2 hp, Basic† ATEX • FM • IECEx	6: Open Wet Cup, tri-clamp	2: Wall Bracket	
	4: 2000 cc	4: 2 hp, Advanced‡ ATEX • FM • IECEx			
		5: 1 hp, Basic† ATEX • IECEx • TIIS • KCS			
		6: 1 hp, Advanced‡ ATEX • IECEx • TIIS • KCS			
		7: 2 hp, Basic† ATEX • IECEx • TIIS • KCS			
		8: 2 hp, Advanced‡ ATEX • IECEx • TIIS • KCS			

† Pumps with Basic Motors have the following approvals:

II 2 G c
Ex db IIA T3 Gb X

‡ Pumps with Advanced Motors have the following approvals:

II 2 (1) G c
Ex db [ia Ga] IIA T3 Gb X

NOTE: See the E-Flo DC Motor manual for motor approvals information.

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

WARNING

FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in **work area** can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:

- Use equipment only in well ventilated area.
- Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static sparking).

- Ground all equipment in the work area. See **Grounding** instructions.
- Never spray or flush solvent at high pressure.
- Keep work area free of debris, including solvent, rags and gasoline.

- Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.
- Use only grounded hoses.
- Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are anti-static or conductive.
- **Stop operation immediately** if static sparking occurs or you feel a shock**.** Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.

Static charge may build up on plastic parts during cleaning and could discharge and ignite flammable vapors. To help prevent fire and explosion:

- Clean plastic parts only in well ventilated area.
- Do not clean with a dry cloth.
- Do not operate electrostatic guns in equipment work area.

ELECTRIC SHOCK HAZARD

This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.

- Turn off and disconnect power at main switch before disconnecting any cables and before servicing or installing equipment.
- Connect only to grounded power source.
- All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

WARNING


PRESSURIZED EQUIPMENT HAZARD

Fluid from the equipment, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury.

- Follow the **Pressure Relief Procedure** when you stop spraying/dispensing and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately.


EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Data** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Data** in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer.
- Turn off all equipment and follow the **Pressure Relief Procedure** when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.


MOVING PARTS HAZARD

Moving parts can pinch, cut or amputate fingers and other body parts.

- Keep clear of moving parts.
- Do not operate equipment with protective guards or covers removed.
- Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the **Pressure Relief Procedure** and disconnect all power sources.

WARNING

TOXIC FLUID OR FUMES

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read Safety Data Sheet (SDS) to know the specific hazards of the fluids you are using.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

BURN HAZARD

Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns:

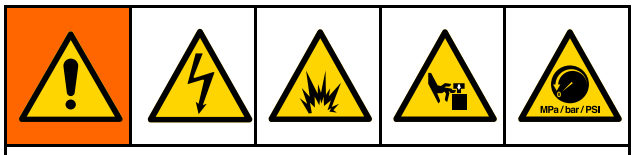
- Do not touch hot fluid or equipment.

PERSONAL PROTECTIVE EQUIPMENT

Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:

- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

Installation



Installation of this equipment involves potentially hazardous procedures. Only trained and qualified personnel who have read and who understand the information in this manual should install this equipment.

Location

When selecting the location for the equipment, keep the following in mind:

- There must be sufficient space on all sides of the equipment for installation, operator access, maintenance, and air circulation.
- Ensure that the mounting surface and mounting hardware are strong enough to support the weight of the equipment, fluid, hoses, and stress caused during operation.
- There must be a start/stop control (C) within easy reach of the equipment. See Typical Installation, Fig. 1.

Mount the Pump

See Mounting Hole Patterns, page 26.

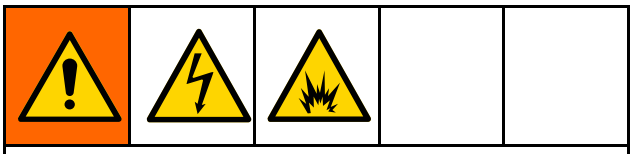
Stand Mount

1. Secure the stand to the floor with M19 (5/8 in.) bolts. Use bolts that engage at least 152 mm (6 in.) into the concrete floor to prevent the pump from tipping.
2. Level the pump as required, using shims.

Wall Mount

1. Drill four 7/16 in. (11 mm) holes using the bracket as a template. Use any of the three mounting hole groupings in the bracket. See Mounting Hole Patterns, page 26.
2. Bolt the bracket securely to the wall using bolts and washers designed to hold in the wall's construction.
3. Attach the pump assembly to the mounting bracket.

Power Supply Requirements



To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

See Table 1 for power supply requirements. The system requires a dedicated circuit protected with a circuit breaker.

Table 1 . Power Supply Specifications

Model	Voltage	Phase	Hz	Current
EM0011 EM0012 EM0013 EM0014	100–250 Vac	1	50/60	20 A
EM0021 EM0022 EM0023 EM0024	200–250 Vac	1	50/60	20 A

Hazardous Area Cabling and Conduit Requirements

Explosion Proof

All electrical wiring in the hazardous area must be encased in Class I, Division I, Group D approved explosion-proof conduit. Follow all National, State, and Local electric codes.

A conduit seal (D) is required within 18 in. (457 mm) of the motor for the US and Canada. See Fig. 3.

All cables must be rated at 70°C (158°F).

Flame Proof (ATEX)

Use appropriate conduit, connectors, and cable glands rated for ATEX II 2 G. Follow all National, State, and Local electric codes.

All cable glands and cables must be rated at 70°C (158°F).

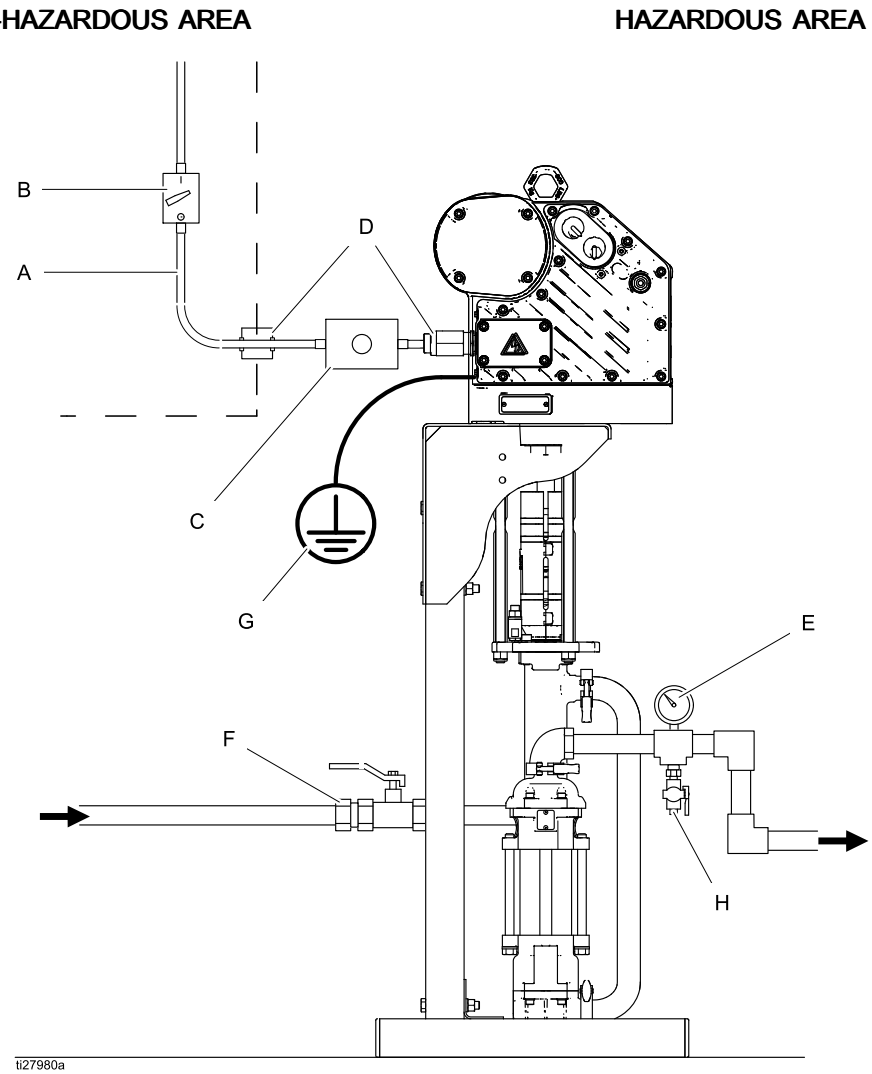
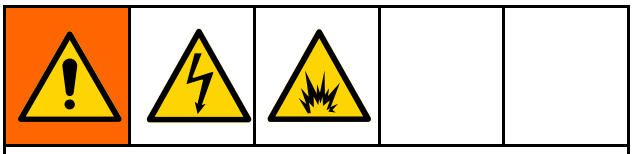


Figure 1 Typical Installation

Key for Fig. 1	
A	Electrical Supply (must be sealed conduit approved for use in hazardous locations)
B	Fused Safety Switch, with lock
C	Start/Stop Control (must be approved for use in hazardous locations)
D	Explosion Proof Conduit Seal. Required within 18 in. (457 mm) of the motor for the US and Canada.

Key for Fig. 1	
E	Fluid Pressure Gauge
F	Fluid Shutoff Valve
G	Pump Ground Wire. Two ground terminals are provided if local code requires redundant grounding connections.
H	Fluid Drain Valve

Connect the Power Supply



To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

1. Ensure that the fused safety switch (B, Fig 2) is shut off and locked out.

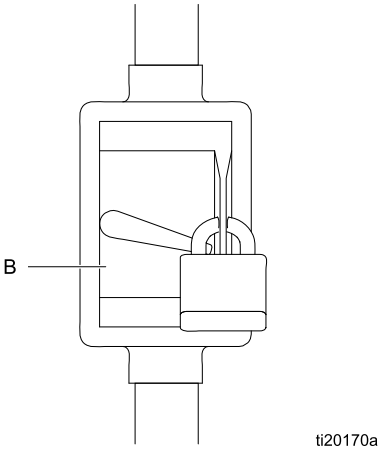


Figure 2 Locked Out Fused Safety Switch

2. See Fig. 3. Install a start/stop control (C) in the electrical supply line (A), within easy reach of the equipment. The start/stop control must be approved for use in hazardous locations.
3. Open the electrical compartment (S) on the motor.
4. Bring the power wires into the electrical compartment through the 3/4–14 npt(f) inlet port. Connect the wires to the terminals, as shown. Torque the terminal nuts to 25 in-lb (2.8 N•m) maximum. **Do not over-torque.**
5. Close the electrical compartment. Torque the cover screws to 15 ft-lb (20.3 N•m).

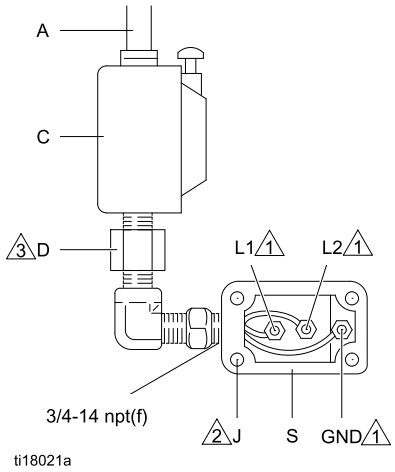
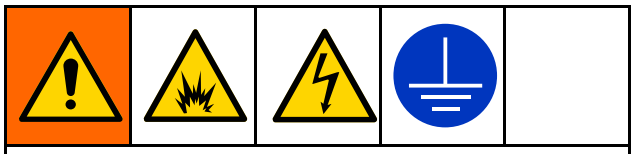


Figure 3 Connect the Power Wires

Notes for Fig. 3	
1	Tighten all terminal nuts to 25 in-lb (2.8 N•m) maximum. **Do not over-torque.**
2	Tighten cover screws to 15 ft-lb (20.3 N•m).
3	A conduit seal (D) is required within 18 in. (457 mm) of the motor for the US and Canada.

Grounding



This equipment must be grounded to reduce the risk of static sparking and electric shock. Electric or static sparking can cause fumes to ignite or explode. Improper grounding can cause electric shock. Grounding provides an escape wire for the electric current.

1. **Pump:** See Fig. 4. Loosen the ground screw and attach a ground wire. Tighten the ground screw securely. Connect the other end of the ground wire to a true earth ground.

   NOTE: Advanced models require installation of the 24P822 Control Module. All pumps connected to a common control module must be grounded to the same ground point. Different ground points (unequal potential) may cause current to flow through component cables, causing incorrect signals.

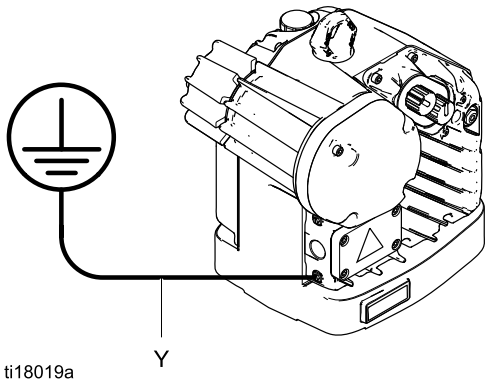


Figure 4 Ground Wire

2. **Fluid hoses:** Use only electrically conductive hoses with a maximum of 500 ft. (150 m) combined hose length to ensure grounding continuity. Check the electrical resistance of hoses. If total resistance to ground exceeds 25 megohms, replace hose immediately
3. **Fluid supply container:** Follow your local code.
4. **Solvent pails used when flushing:** Follow local code. Use only conductive metal pails, placed on a grounded surface. Do not place the pail on a non-conductive surface, such as paper or cardboard, which interrupts grounding continuity.
5. **To maintain grounding continuity when flushing or relieving pressure:** Hold metal part of the spray gun or valve firmly to the side of a grounded metal pail, then trigger the gun or open the valve.

Fluid Line Accessories

Install the following accessories in the order shown in Fig. 1, using adapters as necessary. All fluid lines and accessories must be rated to the maximum working pressure of 400 psi (2.8 MPa, 28.0 bar).

- **Fluid drain valve (D):** required in your system, to relieve fluid pressure in the hose and circulation system.
- **Fluid pressure gauge (E):** for more precise adjustment of the fluid pressure.
- **Fluid shutoff valve (F):** shuts off fluid flow.

Fill With Oil Before Using Equipment

See Fig. 5. Before using the equipment, open the fill cap (P) and add Graco Part No. 16W645 ISO 220 silicone-free synthetic gear oil. Check the oil level in the sight glass (K). Fill until the oil level is near the halfway point of the sight glass. The oil capacity is approximately 1.5 quarts (1.4 liters). **Do not overfill.**

NOTE: Two 1 quart (0.95 liter) bottles of oil are supplied with the equipment.

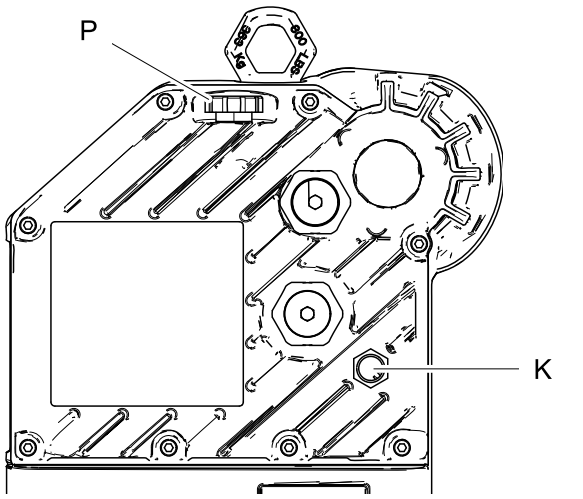


Figure 5 Sightglass and Oil Fill Cap

Flush Before Using Equipment

The pump fluid section was tested with lightweight oil, which is left in the fluid passages to protect parts. To avoid contaminating your fluid with oil, flush the equipment with a compatible solvent before using the equipment.

Control Module Accessory

The Control Module Accessory is required with Advanced E-Flo DC motors to provide the interface for users to enter selections and view information related to setup and operation. See the Control Module Accessory Kit manual for installation and operation information.

Operation

Startup

To operate the pump, follow the Startup instructions for the Basic or Advanced motor in the Motor manual. The Advanced E-Flo DC motors require installation of the 24P822 Control Module Accessory Kit to provide the interface for users to enter selections and view information related to setup and operation. See the Control Module Accessory Kit manual for installation and operation information.

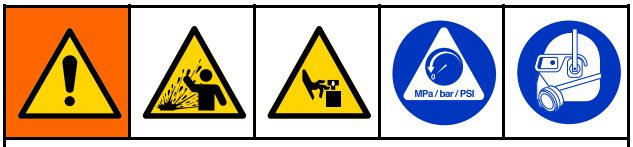
Run the pump at a slow speed until the fluid lines are primed and all air is forced out of the system.

Shutdown

Follow the Pressure Relief Procedure, page 13.

Pressure Relief Procedure

Follow the Pressure Relief Procedure whenever you see this symbol.



This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing the equipment.

1. Disengage the start/stop control (C). See Fig. 1.
2. Shut off and lock out the fused safety switch (B).
3. Open the fluid drain valve (D), having a waste container ready to catch drainage. Leave open until you are ready to pressurize the system again.

Maintenance

See the motor manual for required motor maintenance procedures.

Preventive Maintenance Schedule

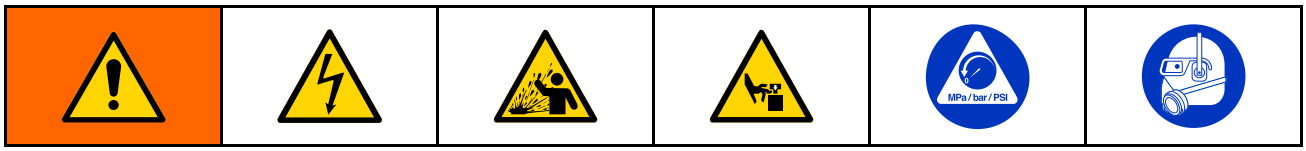
The operating conditions of your particular system determine how often maintenance is required. Establish a preventive maintenance schedule by recording when and what kind of maintenance is needed, and then determine a regular schedule for checking your system.

Flushing

To avoid fire and explosion, always ground equipment and waste container. To avoid static sparking and injury from splashing, always flush at the lowest possible pressure.

- Flush before changing fluids, before fluid can dry in the equipment, at the end of the day, before storing, and before repairing equipment.
- Flush at the lowest pressure possible. Check connectors for leaks and tighten as necessary.
- Flush with a fluid that is compatible with the fluid being dispensed and the equipment wetted parts.

Troubleshooting



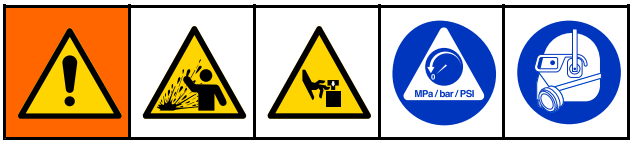
NOTE: Check all possible remedies before disassembling the pump.

NOTE: The LED on the motor will blink if an error is detected. See **Error Code Troubleshooting** in the motor manual for further information.

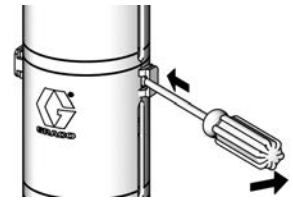
Problem	Cause	Solution
Pump output low on both strokes.	Inadequate power supply.	See Power Supply Requirements, page 8 .
	Exhausted fluid supply.	Refill and reprime pump.
	Clogged fluid outlet line, valves, etc.	Clear.
	Worn piston packing.	Replace. See lower manual.
Pump output low on only one stroke.	Held open or worn ball check valves.	Check and repair. See lower manual.
	Worn piston packing.	Replace. See lower manual.
No output.	Improperly installed ball check valves.	Check and repair. See lower manual.
Pump operates erratically.	Exhausted fluid supply.	Refill and reprime pump.
	Held open or worn ball check valves.	Check and repair. See lower manual.
	Worn piston packing.	Replace. See lower manual.
Pump will not operate.	Inadequate power supply.	See Power Supply Requirements, page 8 .
	Exhausted fluid supply.	Refill and reprime pump.
	Clogged fluid outlet line, valves, etc.	Clear.
	Fluid dried on piston rod.	Disassemble and clean pump. See lower manual. In future, stop pump at bottom of stroke.

Repair

Disassembly



1. Stop the pump at the bottom of its stroke.
2. Relieve the pressure. See the Pressure Relief Procedure, page 13.
3. Disconnect the hoses from the lower and plug the ends to prevent fluid contamination.
4. **Models with Sealed Lowers**: Remove the 2-piece shield (12) by inserting a screwdriver straight into the slot, and using it as a lever to release the tab. Repeat for all tabs. **Do not** use the screwdriver to pry the shields apart.

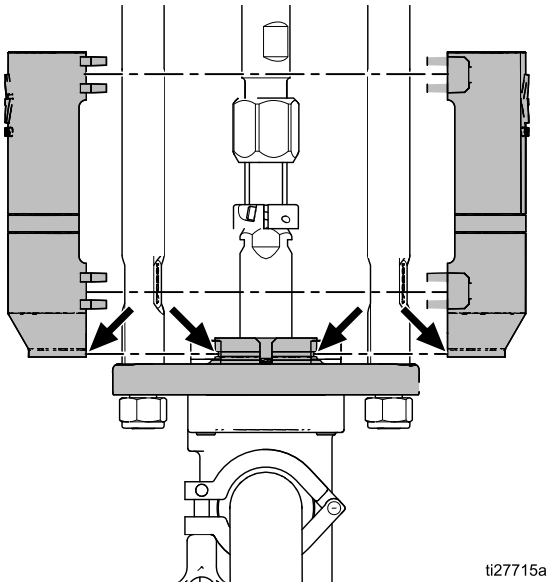


5. Loosen the coupling nut (11) and remove the collars (10). Remove the coupling nut from the piston rod (R). Unscrew the locknuts (8) from the tie rods (6). Separate the motor (3) and lower (7). See Fig. 7.
6. To repair the lower, see the lower manual.
7. There are no user-serviceable parts in the motor. Contact your Graco representative for assistance.

Reassembly

NOTE: If the coupling adapter (9) and tie rods (6) have been disassembled from the motor, see Reassemble the Coupling Adapter and Tie Rods to the Motor, page 17.

1. See Fig. 8. Assemble the coupling nut (11) to the piston rod (R).
2. Orient the lower (7) to the motor (3). Position the lower on the tie rods (6). Lubricate the threads of the tie rods. Screw the tie rod locknuts (8) onto the tie rods. Tighten the locknuts and torque to 50-60 ft-lb (68-81 N•m).
3. Insert the collars (10) into the coupling nut (11). Tighten the coupling nut onto the coupling adapter (9) and torque to 90–100 ft-lb (122–135 N•m).
4. **Models with Sealed Lowers:** Install the shields (12) by engaging the bottom lips with the groove in the top plate. Snap the two shields together.



5. Flush and test the pump before reinstalling it in the system. Connect hoses and flush the pump. While it is pressurized, check for smooth operation and leaks. Adjust or repair as necessary before reinstalling in the system Reconnect the pump ground wire before operating.

Reassemble the Coupling Adapter and Tie Rods to the Motor

NOTE: Use this procedure only if the coupling adapter (9) and tie rods (6) have been disassembled from the motor, to ensure proper alignment of the motor shaft to the piston rod (R).

1. See Fig. 7. Screw the tie rods (6) into the motor (3) and torque to 50-60 ft-lb (68-81 N•m).
2. Screw the coupling adapter (9) into the motor shaft and torque to 90–100 ft-lb (122–135 N•m).
3. Reassemble the pump to the motor, as explained in Reassembly, page 16.

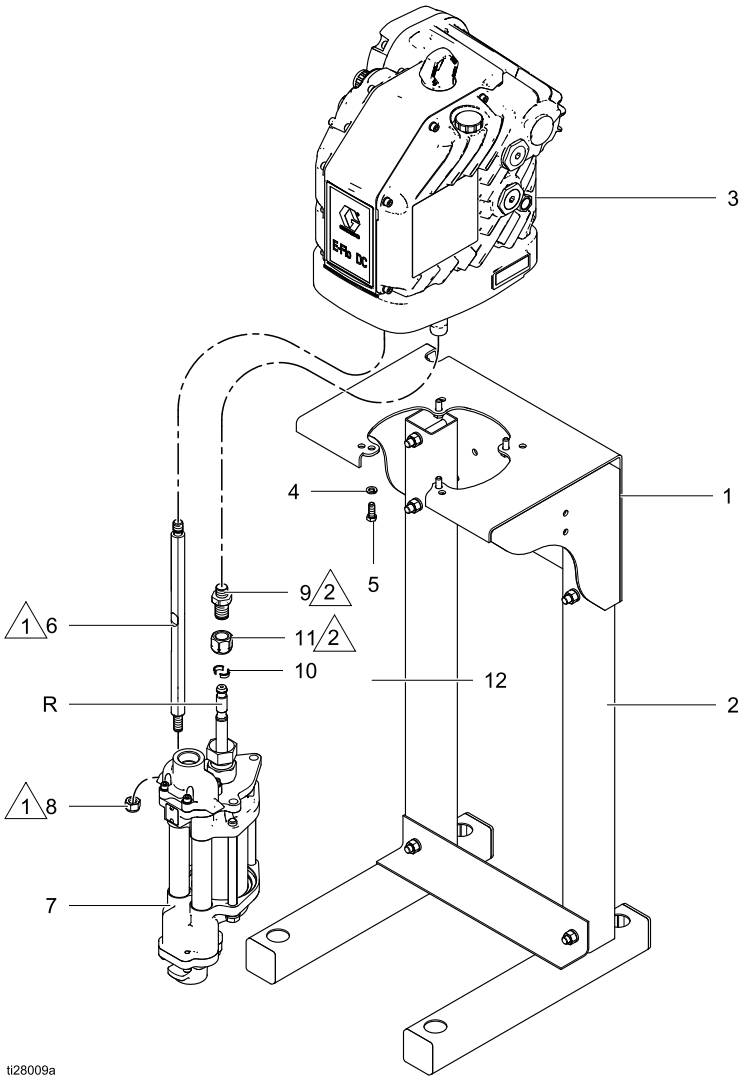
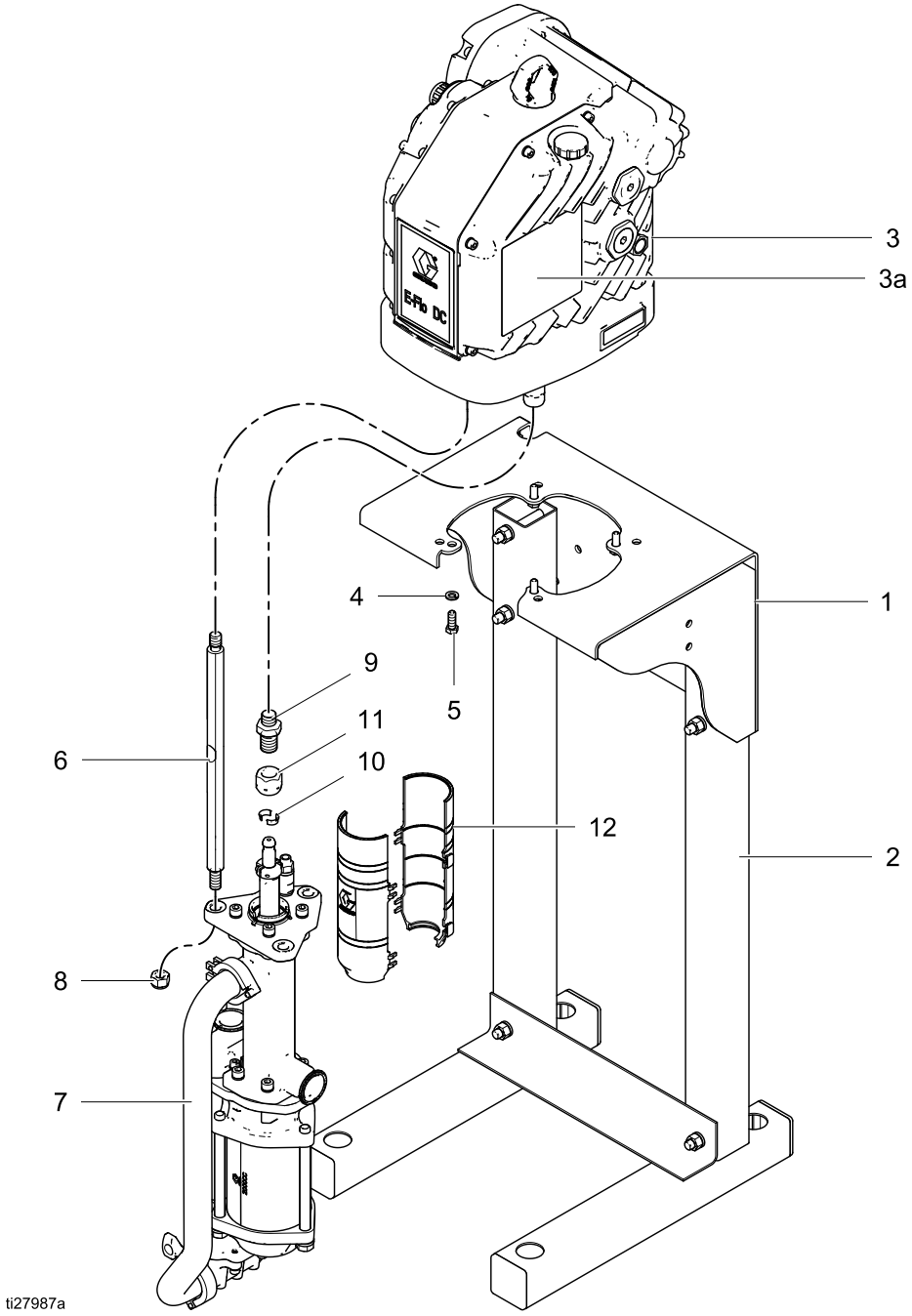


Figure 6 Pump Assembly; Lower with Open Wet Cup Shown

Notes	
1	Torque to 50–60 ft-lb (68–81 N•m).
2	Torque to 90–100 ft-lb (122–135 N•m).

Parts



Ref	Part	Description	Qty.
1		KIT, mounting bracket, pump; includes items 4 and 5; see manual 311619	
	255143	for Models ECxxx1 or ECxxx2	1
	Not used	for Models ECxxx0	0
2		STAND, floor	
	256193	for Models ECxxx0	1
	Not used	for Models ECxxx1 or ECxxx2	0
3	See Pump Matrix, page 20.	MOTOR; Basic or Advanced; see motor manual; includes items 3a and 3b	1
3a▲	16M130	LABEL, warning	1
3b	16W645	OIL, gear, synthetic; ISO 220 silicone-free; 1 quart (0.95 liter); not shown	2
4		WASHER	
	100133	for Models ECxxx1 or ECxxx2	4
	Not used	for Models ECxxx0	0
5	See	BOLT	
	100101	for Models ECxxx1 or ECxxx2	4
	Not used	for Models ECxxx0	0
6		ROD, tie	3
	15G924	for Models ECxx5x or ECxx6x	
	16X771	for Models ECxx4x	
7	See Pump Matrix, page 20.	PUMP, displacement; see lower manual	1
8	108683	NUT, lock, hex	3
9	15H369	ADAPTER	1
10	184128	COLLAR, coupling	2
11	17F000	NUT, coupling	1
12	24F251	KIT, shield, coupler (includes 2 pieces); used on pumps with sealed lowers	1

▲ Replacement Danger and Warning labels, tags, and cards are available at no cost.

Pump Matrix

Pump Model	Pump Series	Motor (Ref. 3)	Lower Pump (Ref. 7)
EC1140	A	EM0011	17K656
EC1141	A	EM0011	17K656
EC1142	A	EM0011	17K656
EC1150	A	EM0011	17K668
EC1151	A	EM0011	17K668
EC1152	A	EM0011	17K668
EC1160	A	EM0011	17K664
EC1161	A	EM0011	17K664
EC1162	A	EM0011	17K664
EC1240	A	EM0012	17K656
EC1241	A	EM0012	17K656
EC1242	A	EM0012	17K656
EC1250	A	EM0012	17K668
EC1251	A	EM0012	17K668
EC1252	A	EM0012	17K668
EC1260	A	EM0012	17K664
EC1261	A	EM0012	17K664
EC1262	A	EM0012	17K664
EC1540	A	EM0013	17K656
EC1541	A	EM0013	17K656
EC1542	A	EM0013	17K656
EC1550	A	EM0013	17K668
EC1551	A	EM0013	17K668
EC1552	A	EM0013	17K668
EC1560	A	EM0013	17K664
EC1561	A	EM0013	17K664
EC1562	A	EM0013	17K664
EC1640	A	EM0014	17K656
EC1641	A	EM0014	17K656
EC1642	A	EM0014	17K656
EC1650	A	EM0014	17K668
EC1651	A	EM0014	17K668
EC1652	A	EM0014	17K668
EC1660	A	EM0014	17K664

Pump Model	Pump Series	Motor (Ref. 3)	Lower Pump (Ref. 7)
EC1661	A	EM0014	17K664
EC1662	A	EM0014	17K664
EC2140	A	EM0011	17K657
EC2141	A	EM0011	17K657
EC2142	A	EM0011	17K657
EC2150	A	EM0011	17K669
EC2151	A	EM0011	17K669
EC2152	A	EM0011	17K669
EC2160	A	EM0011	17K665
EC2161	A	EM0011	17K665
EC2162	A	EM0011	17K665
EC2240	A	EM0012	17K657
EC2241	A	EM0012	17K657
EC2242	A	EM0012	17K657
EC2250	A	EM0012	17K669
EC2251	A	EM0012	17K669
EC2252	A	EM0012	17K669
EC2260	A	EM0012	17K665
EC2261	A	EM0012	17K665
EC2262	A	EM0012	17K665
EC2340	A	EM0021	17K657
EC2341	A	EM0021	17K657
EC2342	A	EM0021	17K657
EC2350	A	EM0021	17K669
EC2351	A	EM0021	17K669
EC2352	A	EM0021	17K669
EC2360	A	EM0021	17K665
EC2361	A	EM0021	17K665
EC2362	A	EM0021	17K665
EC2440	A	EM0022	17K657
EC2441	A	EM0022	17K657
EC2442	A	EM0022	17K657
EC2450	A	EM0022	17K669
EC2451	A	EM0022	17K669

Pump Model	Pump Series	Motor (Ref. 3)	Lower Pump (Ref. 7)
EC2452	A	EM0022	17K669
EC2460	A	EM0022	17K665
EC2461	A	EM0022	17K665
EC2462	A	EM0022	17K665
EC2540	A	EM0013	17K657
EC2541	A	EM0013	17K657
EC2542	A	EM0013	17K657
EC2550	A	EM0013	17K669
EC2551	A	EM0013	17K669
EC2552	A	EM0013	17K669
EC2560	A	EM0013	17K665
EC2561	A	EM0013	17K665
EC2562	A	EM0013	17K665
EC2640	A	EM0014	17K657
EC2641	A	EM0014	17K657
EC2642	A	EM0014	17K657
EC2650	A	EM0014	17K669
EC2651	A	EM0014	17K669
EC2652	A	EM0014	17K669
EC2660	A	EM0014	17K665
EC2661	A	EM0014	17K665
EC2662	A	EM0014	17K665
EC2740	A	EM0023	17K657
EC2741	A	EM0023	17K657
EC2742	A	EM0023	17K657
EC2750	A	EM0023	17K669
EC2751	A	EM0023	17K669
EC2752	A	EM0023	17K669
EC2760	A	EM0023	17K665
EC2761	A	EM0023	17K665
EC2762	A	EM0023	17K665
EC2840	A	EM0024	17K657
EC2841	A	EM0024	17K657
EC2842	A	EM0024	17K657
EC2850	A	EM0024	17K669

Pump Model	Pump Series	Motor (Ref. 3)	Lower Pump (Ref. 7)
EC2851	A	EM0024	17K669
EC2852	A	EM0024	17K669
EC2860	A	EM0024	17K665
EC2861	A	EM0024	17K665
EC2862	A	EM0024	17K665
EC3340	A	EM0021	17K658
EC3341	A	EM0021	17K658
EC3342	A	EM0021	17K658
EC3350	A	EM0021	17K670
EC3351	A	EM0021	17K670
EC3352	A	EM0021	17K670
EC3360	A	EM0021	17K666
EC3361	A	EM0021	17K666
EC3362	A	EM0021	17K666
EC3440	A	EM0022	17K658
EC3441	A	EM0022	17K658
EC3442	A	EM0022	17K658
EC3450	A	EM0022	17K670
EC3451	A	EM0022	17K670
EC3452	A	EM0022	17K670
EC3460	A	EM0022	17K666
EC3461	A	EM0022	17K666
EC3462	A	EM0022	17K666
EC3740	A	EM0023	17K658
EC3741	A	EM0023	17K658
EC3742	A	EM0023	17K658
EC3750	A	EM0023	17K670
EC3751	A	EM0023	17K670
EC3752	A	EM0023	17K670
EC3760	A	EM0023	17K666
EC3761	A	EM0023	17K666
EC3762	A	EM0023	17K666
EC3840	A	EM0024	17K658
EC3841	A	EM0024	17K658
EC3842	A	EM0024	17K658

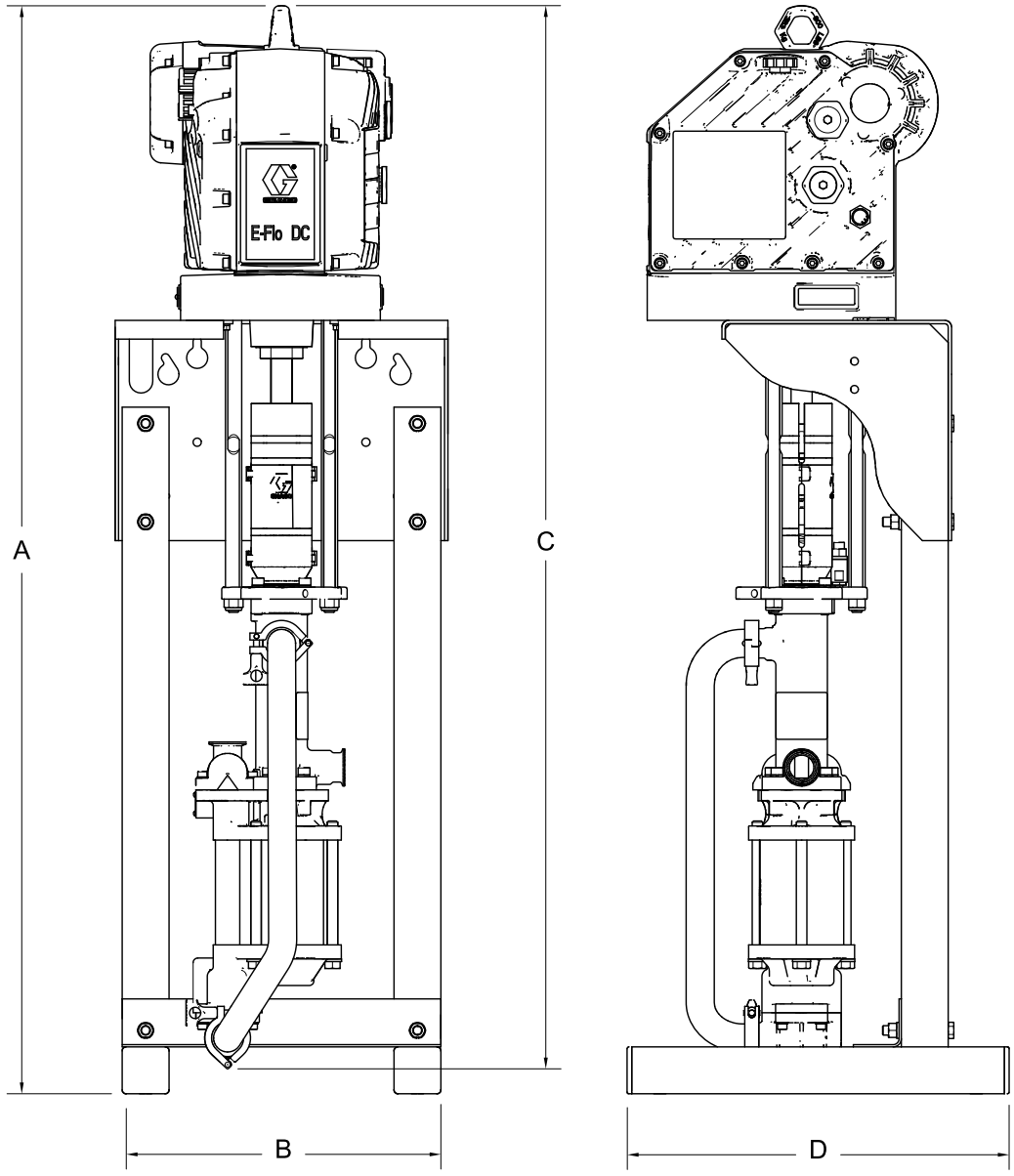
Pump Model	Pump Series	Motor (Ref. 3)	Lower Pump (Ref. 7)
EC3850	A	EM0024	17K670
EC3851	A	EM0024	17K670
EC3852	A	EM0024	17K670
EC3860	A	EM0024	17K666
EC3861	A	EM0024	17K666
EC3862	A	EM0024	17K666
EC4340	A	EM0021	17K659
EC4341	A	EM0021	17K659
EC4342	A	EM0021	17K659
EC4350	A	EM0021	17K671
EC4351	A	EM0021	17K671
EC4352	A	EM0021	17K671
EC4360	A	EM0021	17K667
EC4361	A	EM0021	17K667
EC4362	A	EM0021	17K667
EC4440	A	EM0022	17K659
EC4441	A	EM0022	17K659
EC4442	A	EM0022	17K659
EC4450	A	EM0022	17K671
EC4451	A	EM0022	17K671
EC4452	A	EM0022	17K671

Pump Model	Pump Series	Motor (Ref. 3)	Lower Pump (Ref. 7)
EC4460	A	EM0022	17K667
EC4461	A	EM0022	17K667
EC4462	A	EM0022	17K667
EC4740	A	EM0023	17K659
EC4741	A	EM0023	17K659
EC4742	A	EM0023	17K659
EC4750	A	EM0023	17K671
EC4751	A	EM0023	17K671
EC4752	A	EM0023	17K671
EC4760	A	EM0023	17K667
EC4761	A	EM0023	17K667
EC4762	A	EM0023	17K667
EC4840	A	EM0024	17K659
EC4841	A	EM0024	17K659
EC4842	A	EM0024	17K659
EC4850	A	EM0024	17K671
EC4851	A	EM0024	17K671
EC4852	A	EM0024	17K671
EC4860	A	EM0024	17K667
EC4861	A	EM0024	17K667
EC4862	A	EM0024	17K667

Notes

Dimensions

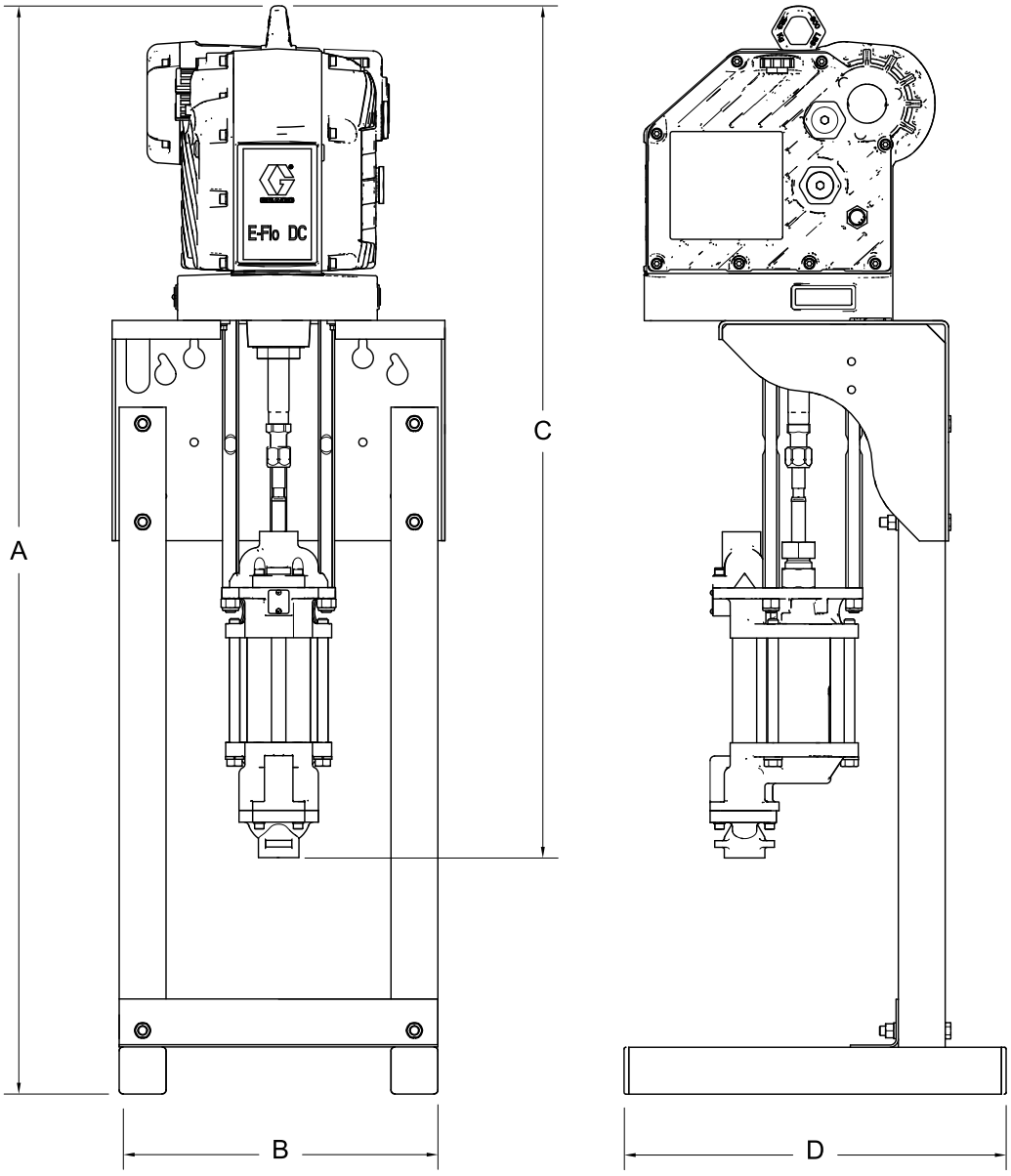
Pump with Sealed 4–Ball Lower



ti27988a

A	B	C	D
58.00 in. (1473 mm)	17.00 in. (432 mm)	54.54 in. (1385 mm)	19.88 in. (505 mm)

Pump with Open Wet Cup Lower

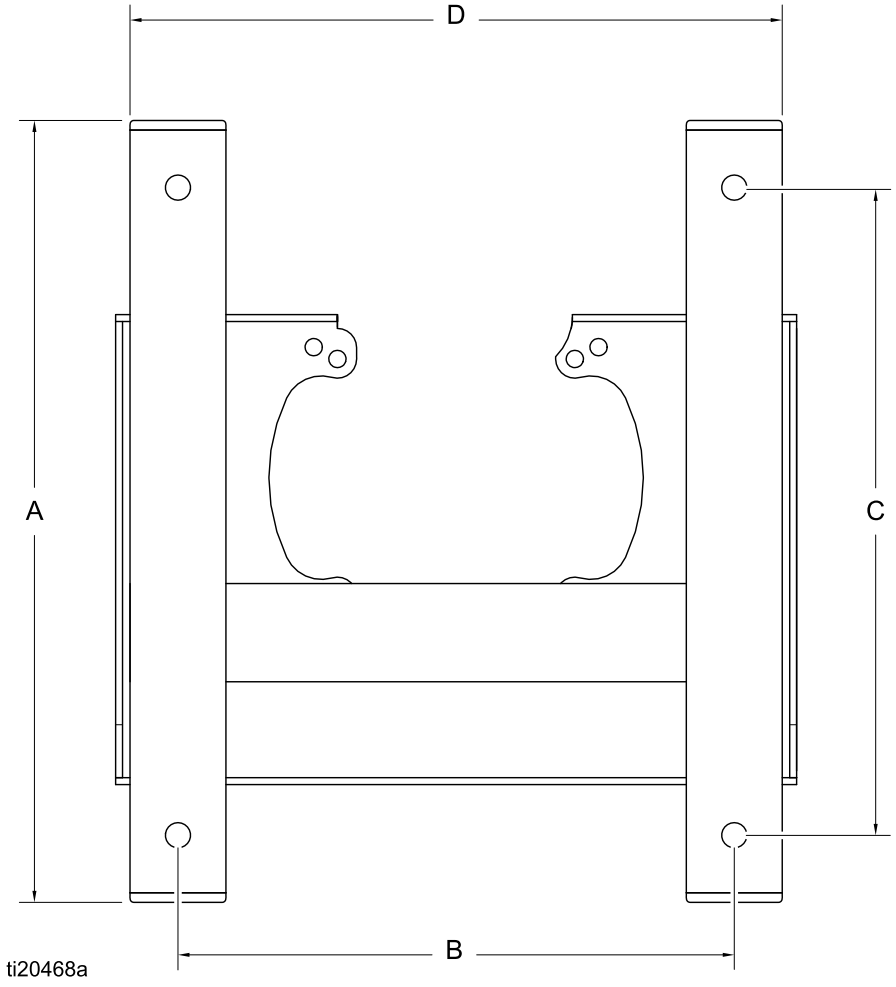


ti27988a

A	B	C	D
58.00 in. (1473 mm)	17.00 in. (432 mm)	45.50 in. (1156 mm)	19.88 in. (505 mm)

Mounting Hole Patterns

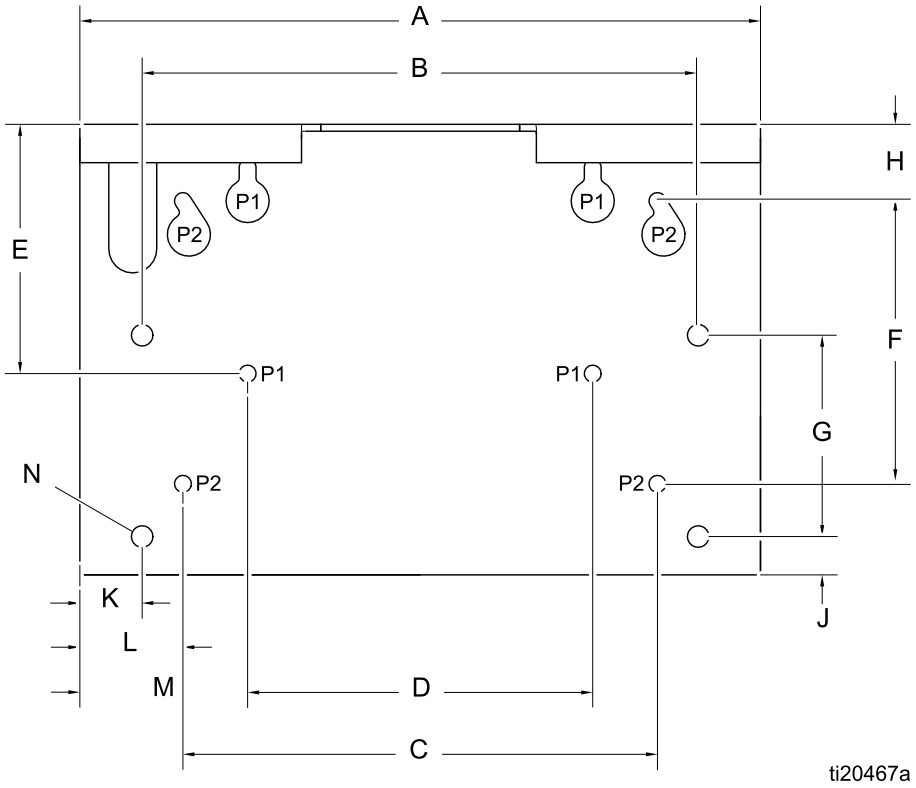
Floor Stand



KEY

A	19.88 in. (505 mm)
B	14.50 in. (368 mm)
C	16.88 in. (429 mm)
D	17.00 in. (432 mm)

Pump Bracket



KEY

A	17.8 in. (451 mm)
B	14.5 in. (368 mm)
C	12.4 in. (314 mm)
D	9.0 in. (229 mm)
E	5.4 in. (137 mm)
F	7.4 in. (187 mm)
G	5.3 in. (133 mm)
H	2.0 in. (51 mm)
J	1.0 in. (25 mm)
K	1.6 in. (41 mm)
L	2.7 in. (69 mm)
M	4.4 in. (112 mm)
N	Four 0.562 in. (14 mm) diameter holes for mounting to stand
P	Four 0.438 in. (11 mm) diameter holes for mounting to wall

Performance Charts

To find the fluid pressure (psi/bar/MPa) at a specific fluid flow (gpm/lpm) and percentage of maximum force:

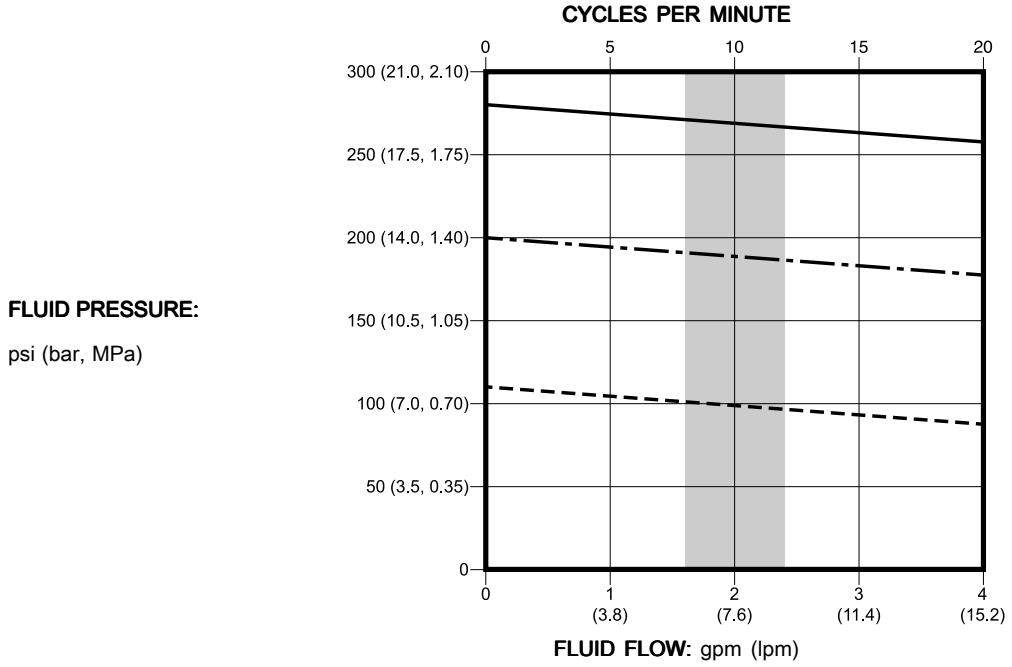
1. Locate the desired fluid flow in the scale at the bottom of the chart.
2. Follow the vertical line up to the intersection with the selected percentage of maximum force (see the **Key** below).
3. Follow left to the vertical scale to read the fluid outlet pressure.

Key to Performance Charts

NOTE: The charts show the motor operating at 100%, 70%, and 40% of maximum force. These values are approximately equivalent to an air motor operating at 100, 70, and 40 psi.

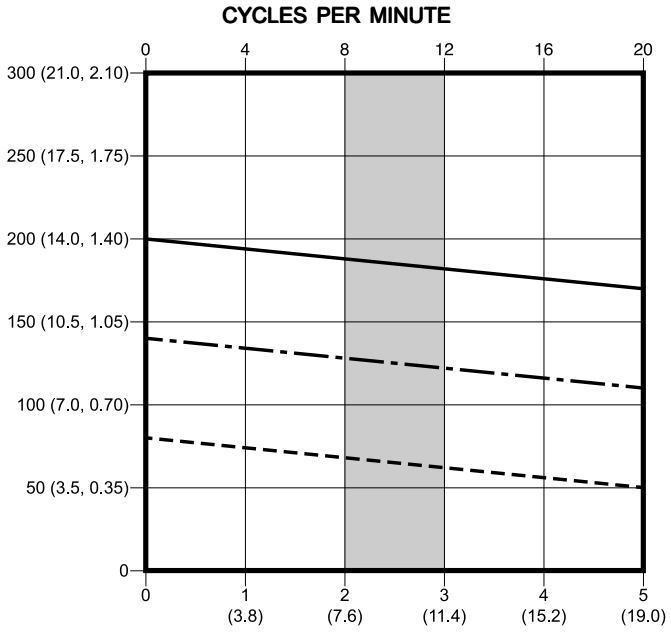
100% of maximum force	———
70% of maximum force	— - — - —
40% of maximum force	— — — — —

Table 2 . Models EC11xx and EC12xx (750 cc lower, 1 HP motor, 1400 lb maximum force)



NOTE: The shaded area within the table shows the recommended range for continuous duty circulation applications.

Table 3 . Models EC21xx and EC22xx (1000 cc lower, 1 HP motor, 1400 lb maximum force)

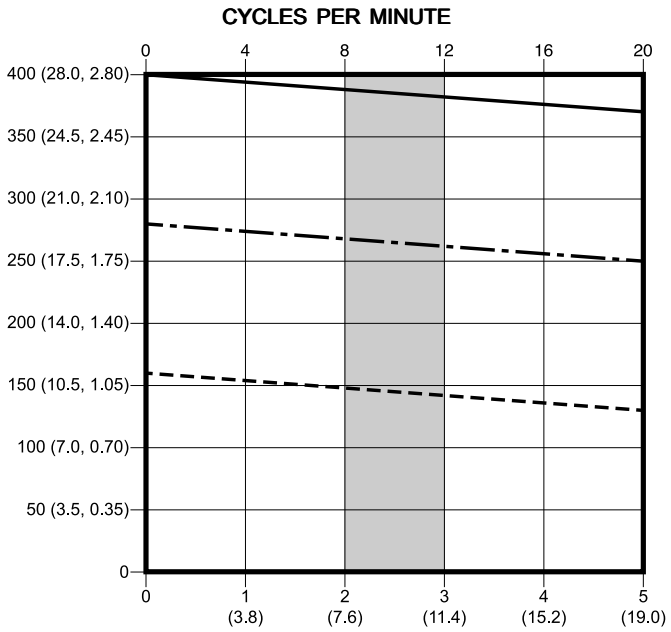


FLUID PRESSURE:

psi (bar, MPa)

NOTE: The shaded area within the table shows the recommended range for continuous duty circulation applications.

Table 4 . Models EC23xx and EC24xx (1000 cc lower, 2 HP motor, 2800 lb maximum force)

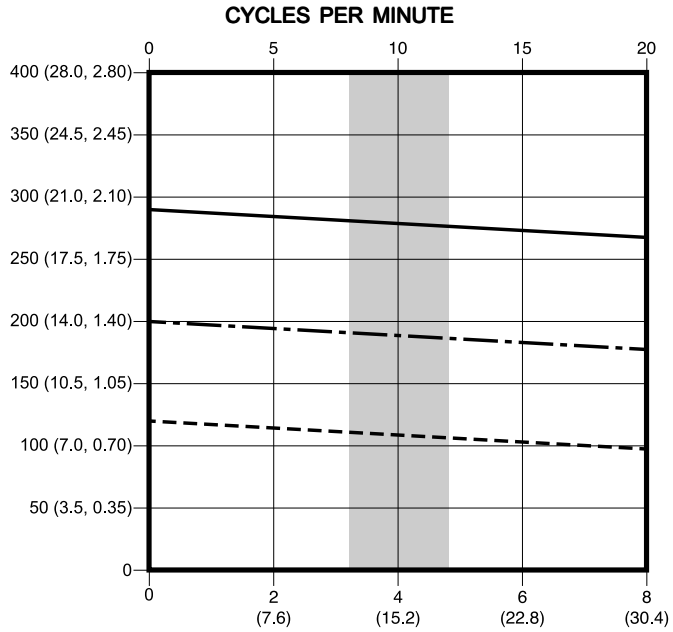


FLUID PRESSURE:

psi (bar, MPa)

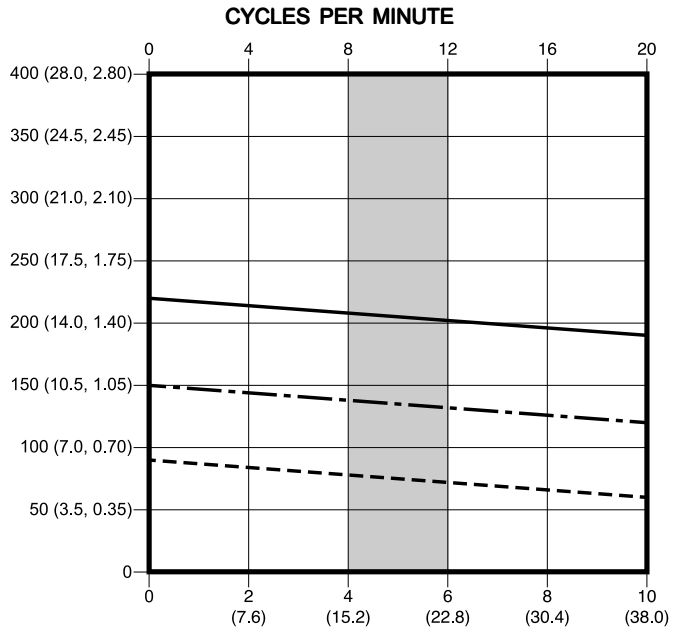
NOTE: The shaded area within the table shows the recommended range for continuous duty circulation applications.

Table 5 . Models EC33xx and EC34xx (1500 cc lower, 2 HP motor, 2800 lb maximum force)



NOTE: The shaded area within the table shows the recommended range for continuous duty circulation applications.

Table 6 . Models EC43xx and EC44xx (2000 cc lower, 2 HP motor, 2800 lb maximum force)



NOTE: The shaded area within the table shows the recommended range for continuous duty circulation applications.

Technical Data

E-Flo DC Pumps	U.S.	Metric
Maximum fluid working pressure:		
Models EC11xx, EC12xx, EC15xx, and EC16xx	300 psi	2.07 MPa, 20.7 bar
Models EC21xx, EC22xx, EC25xx and EC26xx	200 psi	1.38 MPa, 13.8 bar
Models EC23xx, EC24xx, EC27xx, and EC28xx	400 psi	2.76 MPa, 27.6 bar
Models EC33xx, EC34xx, EC37xx, and EC38xx	300 psi	2.07 MPa, 20.7 bar
Models EC43xx, EC44xx, EC47xx and EC48xx	220 psi	1.52 MPa, 15.2 bar
Maximum potential fluid pressure:		
Models ECx1xx, ECx2xx, ECx5xx, and ECx6xx	218000/v (volume of lower in cc) = psi	1500/v (volume of lower in cc) = bar
Models ECx3xx, ECx4xx, ECx7xx, and ECx8xx	436000/v (volume of lower in cc) = psi	3000/v (volume of lower in cc) = bar
Maximum continuous cycle rate	20 cpm	
Maximum Flow	Maximum flow is determined by the size of the pump lower. See Performance Charts, page 28.	
Power supply:		
Models ECx1xx, ECx2xx, ECx5xx, and ECx6xx	100–250 Vac, single phase, 50/60 Hz, 1.4 kVA	
Models ECx3xx, ECx4xx, ECx7xx, and ECx8xx	200–250 Vac, single phase, 50/60 Hz, 2.9 kVA	
Power inlet port size	3/4–14 npt(f)	
Ambient temperature range	32–104°F	0–40°C
Sound data	Less than 70 dB(A)	
Oil capacity	1.5 quarts	1.4 liters
Oil specification	Graco Part No. 16W645 ISO 220 silicone-free synthetic gear oil	
Weight		
Models with sealed 4–ball lower (ECxx4x)	247 lb	112 kg
Models with open wet cup lower (ECxx5x and ECxx6x)	220 lb	100 kg
Fluid inlet size		
Models EXxx4x and ECxx6x	1–1/2 in. tri-clamp	
Models ECxx5x	1–1/2 in. npt(f)	
Fluid outlet size	1 npt(f)	
Models EXxx4x and ECxx6x	1–1/2 in. tri-clamp	
Models ECxx5x	1 in. npt(f)	
Wetted parts	See Lower Pump manual.	

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Original Instructions. This manual contains English, MM 3A3384

Graco Headquarters: Minneapolis
International Offices: Belgium, China, Japan, Korea

GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS, MN 55440-1441 • USA

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